

APPENDIX A

108 103 4374637

- 1 1. A method for applying walkway pads to roofing membranes, the method
2 comprising:
3 affixing a solids tape to one flat surface of a walkway pad, where the tape
4 carries a protective layer of release paper, and where said step of affixing occurs
5 at the location where the pad is manufactured; Col 9 lines 5-9
6 removing said release paper from said tape immediately prior to use;
7 subsequently placing the exposed surface of said tape directly onto the upper
8 surface of the roofing membrane; and,
9 obv. applying force directly to said walkway pad to enhance the bond between
10 said pad and the membrane created by said tape.

- 1 2. The method of claim 1, where said walkway pad comprises asphaltic materials,
2 concrete or rubber-based materials.

- 1 3. The method of claim 1, wherein said solids tape comprises EPDM rubber, butyl
2 rubber or blends thereof.

- 1 4. The method of claim 1, wherein said walkway pads comprise rubber-based
2 materials and said solids tape comprises a blend of EPDM and butyl rubbers.

- 1 6. The method of claim 1, further including the additional step of
2 preparing the area of the roofing membrane to which said walkway pad will
3 be applied prior to said step of removing.

- 1 7. The method of claim 6, wherein said step of preparing includes the step of
2 priming the area of the roofing membrane to which said walkway pad will be applied
3 prior to said step of removing.

103/140 3722816 does not appear critical because does innovation with or without section 15

leaves primer 38

102
1 8. A method for applying a walkway pad to a roofing membrane, said method
2 comprising:

130 110
3 providing a walkway pad to a rooftop, where the walkway pad includes a
134
4 solids tape applied to a substantially planar surface of the walkway pad; and
5 applying the walkway pad to a roofing membrane, which is located on the
6 rooftop, by placing an exposed surface of the solids tape directly onto the upper
7 surface of the roofing membrane. Rooftop.

103 110 4317 353 or 45 37 725
1 9. The method of claim 8, where said tape is applied proximal to opposed edges of
2 the flat surface of the walkway pad.

102
1 10. The method of claim 8, where said walkway pad comprises asphaltic materials,
2 concrete or rubber-based materials.

102
1 11. The method of claim 8, wherein said solids tape comprises EPDM rubber, butyl
2 rubber or blends thereof.

103 110 1637 1172
1 12. The method of claim 8, wherein said walkway pads comprise rubber-based
2 materials and said solids tape comprises a blend of EPDM and butyl rubbers.

103 obv.
1 13. The method of claim 8, further including the additional step of
2 preparing the area of the roofing membrane to which said walkway pad will
3 be applied prior to said step of removing.

102
1 14. The method of claim 8, where the solids tape is applied to a flat surface of the
2 walkway pad at the same location where the walkway pad is manufactured.

102
1 15. The method of claim 14, where the solids tape is applied to a flat surface of the
2 walkway pad without priming the flat surface of the walkway pad.

103 obv.

1 16. A method for providing walkway pads to service personnel who will apply the
2 pads to a roofing membrane, said method comprising:
3 preparing a self-adhering walkway pad by affixing a solids tape to a flat
4 surface of a walkway pad, where said solids tape carries a protective layer of
5 release paper;
6 bundling a plurality of self-adhering walkway pads for delivery; and,
7 delivering the plurality of self-adhering walkway pads to service personnel
8 for application of the walkway pads to a roofing membrane.

103

1 17. The method of claim 16, where said walkway pad comprises asphaltic materials,
2 concrete or rubber-based materials.

103

1 18. The method of claim 16, wherein said solids tape comprises EPDM rubber, butyl
2 rubber or blends thereof.

103 110 1637 172

1 19. The method of claim 16, wherein said walkway pads comprise rubber-based
2 materials and said solids tape comprises a blend of EPDM and butyl rubbers.

103 110 4,317 853 or 4587 785

1 20. The method of claim 16, where said tape is affixed proximal to opposed edges of
2 said flat surface of the walkway pad.

103

1 21. The method of claim 16, where the solids tape is applied to a flat surface of the
2 walkway pad at the same location where the walkway pad is manufacture.

103

1 22. The method of claim 16, where the solids tape is applied to a flat surface of the
2 walkway pad without priming the flat surface of the walkway pad.

1 23. The method of claim 16, where the tape is a 100% solids tape.

103
1 24. The method of claim 8, where the tape carries a protective layer of release paper;
2 and further comprising the step of removing the release paper from the tape.

103
1 27. A method of making a walkway pad, said method comprising the steps of:
2 constructing a walkway pad within a factory; 03 ✓
3 applying a solids tape to a substantially planar surface of the walkway pad;
4 and
5 applying a release paper directly to said solids tape, where said steps of
6 applying a solids tape and applying a release paper occur while the walkway pad
7 remains within the same factory that the walkway pad was constructed.